

Garant**Indexable insert for turning CC.T 09T302, for medium machining, Grade: HB7120-1**

Order data

Order number	260148 HB7120-1
GTIN	4045197817181
Item class	21G

Technical description

Cutting conditions	continuous
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	VM
Cutting speed v_c main application	80 - 260 m/min
Corner radius	0.2 mm
Grade	HB7120-1
Main application	M
Cutting depth a_p	0.2 - 4 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide

ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning